

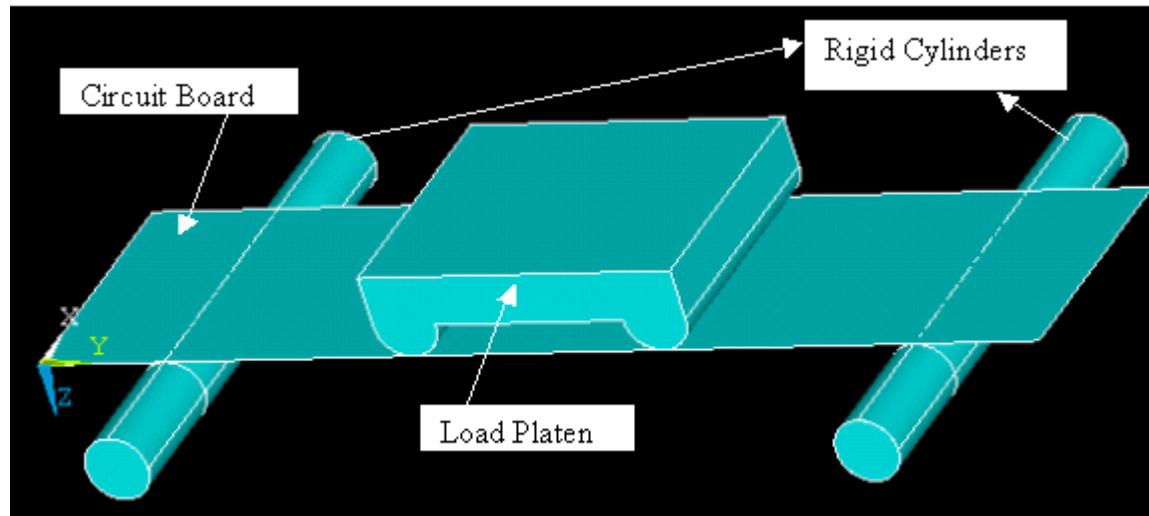
Modeling Methodology and Analysis of a Circuit Board

Outline

- Introduction
- Goal of the Project
- Modeling Procedure
- LSDYNA Input Cards
- Results
- Future Work

Introduction

- Army Research Laboratories
- FEA system to analyze before creating prototype

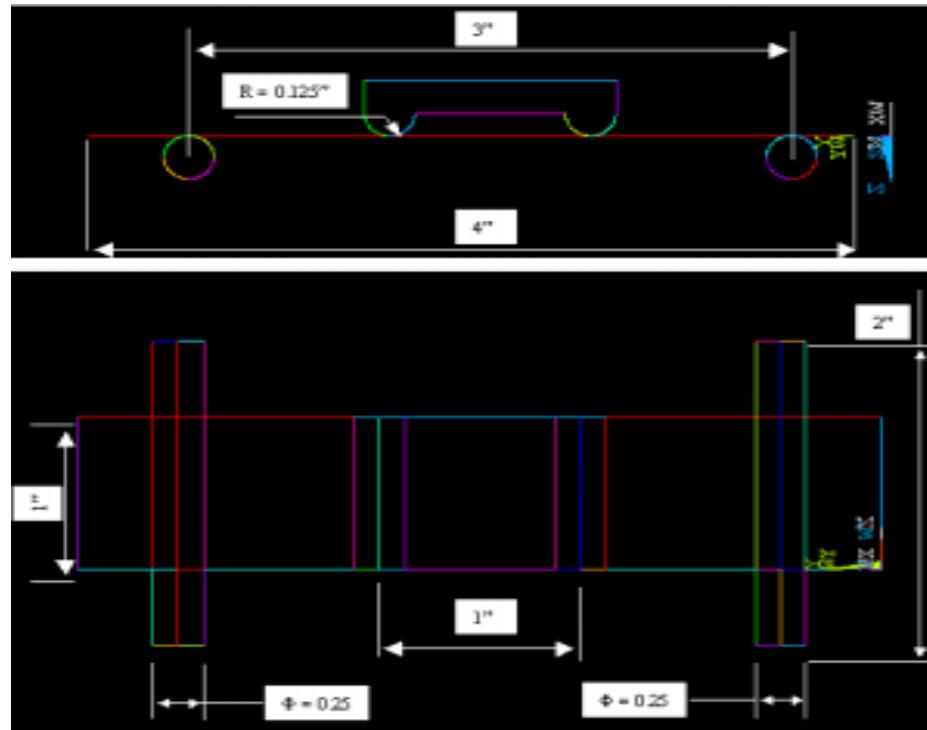


Goal of the Project

- Long term goal was to optimize the Finite Element Modeling Methodology.
- Objective of the current project
 - To create model with the given dimensions
 - Compare displacements and strains with the ARL model

Modeling Procedure

- Model geometry

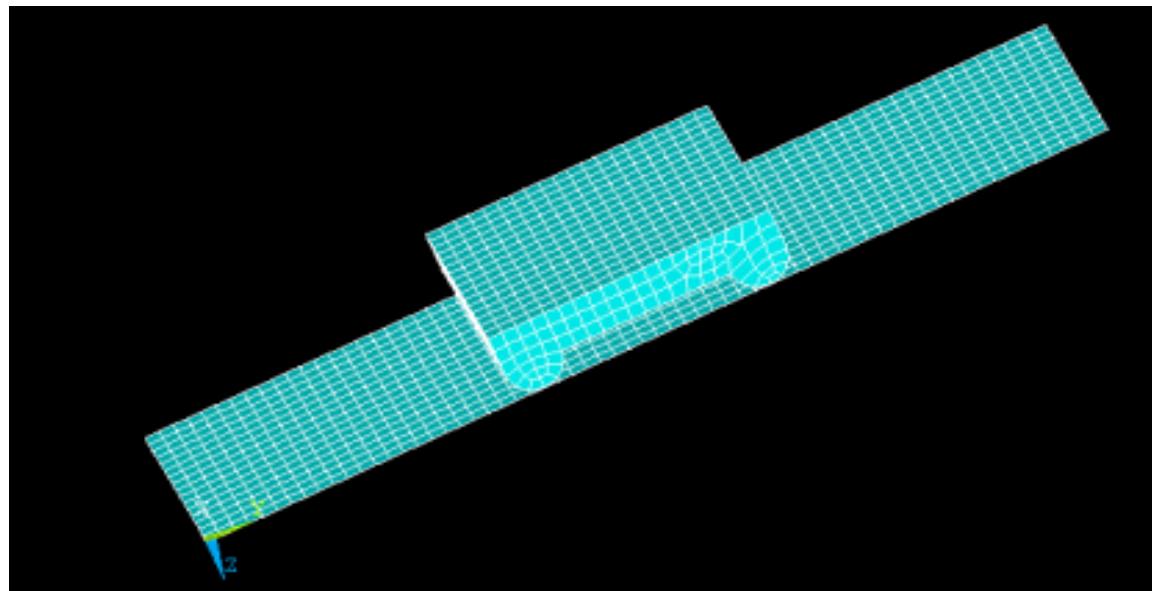


Properties

- Circuit Board
- Orthotropic material
- Density = $1.84\text{E-}4 \text{ lb-s}^2/\text{inch}$
- Young's modulus Poisson's ratio Modulus of Rigidity
- $E_x = 2.86\text{E6 psi}$ $\nu_{XY} = 0.14$ $G_{xy} = 5.37\text{E5 psi}$
- $E_y = 2.86\text{E6 psi}$ $\nu_{YZ} = 0.18$ $G_{yz} = 4.21\text{E5 psi}$
- $E_z = 1.32\text{E6 psi}$ $\nu_{UX} = 0.18$ $G_{xz} = 4.21\text{E5 psi}$
-
- Load Platen
- Elastic Isotropic material
- Young's modulus Poisson's ratio Density
- $E = 0.3\text{E8 psi}$ $\nu = 0.3$ $\rho = 0.725\text{E-}3 \text{ lb-s}^2/\text{inch}$

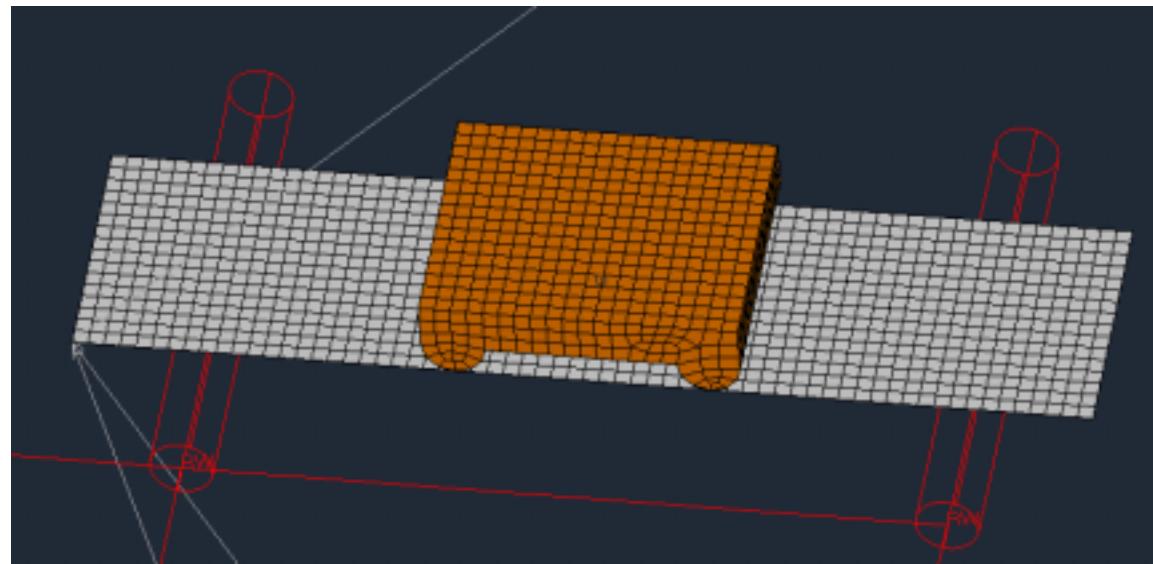
Discretization

- Unit length of geometry was divided into 16 divisions



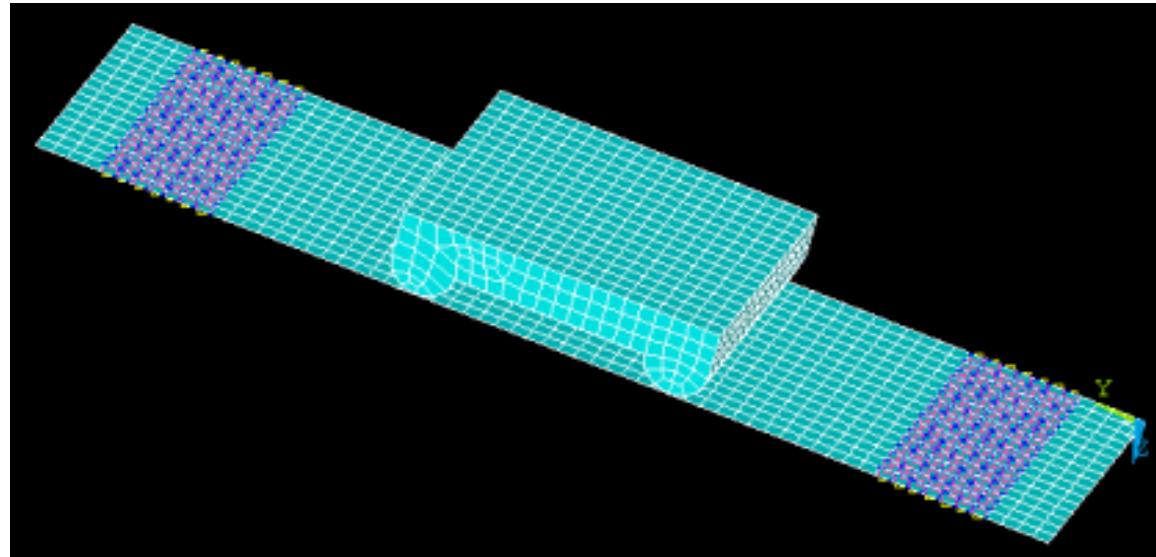
Rigid cylinders

- Rigid cylinders were added in Hypermesh

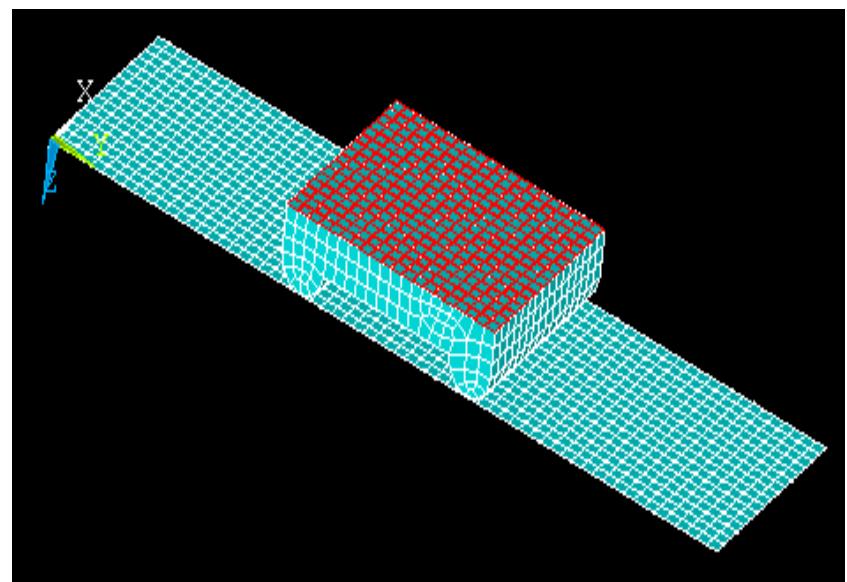
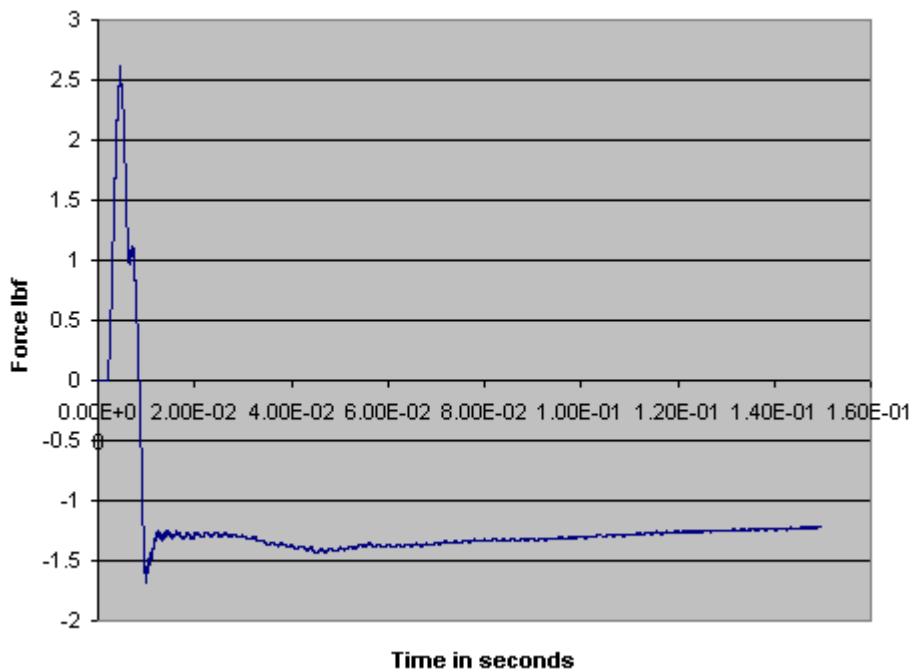


Contacts

- Surface to Surface contact was used between load platen and circuit board
- Set of slave nodes for rigid cylinders



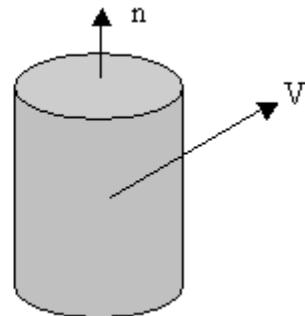
Loads



LSDYNA input cards

```
*MAT_ORTHOTROPIC_ELASTIC
  1 0.184E-03 0.286E+07 0.286E+07 0.132E+07 0.140000 0.180000 ← Card 1
  0.180000
Card 2 → 0.537E+06 0.421E+06 0.421E+06      2.0
          0.0      0.0      0.0      0.5      0.0      1.0 ← Card 3
          0.0      0.0      0.0      0.5      0.5      0.0      0.0
Card 4 →
```

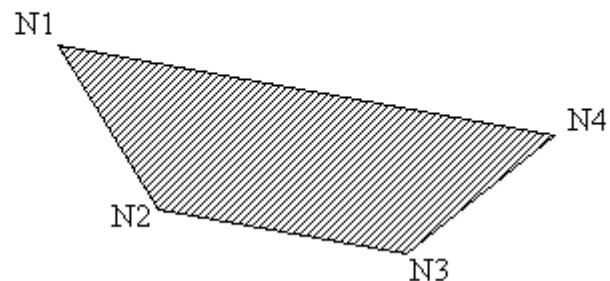
```
*RIGIDWALL_GEOMETRIC_CYLINDER
Card 1 → 6
        -0.5,.5,.125,-1.5,.5,.125,0 ← Card 2
        0.12499999   2.0
Card 3
```



LSDYNA input cards

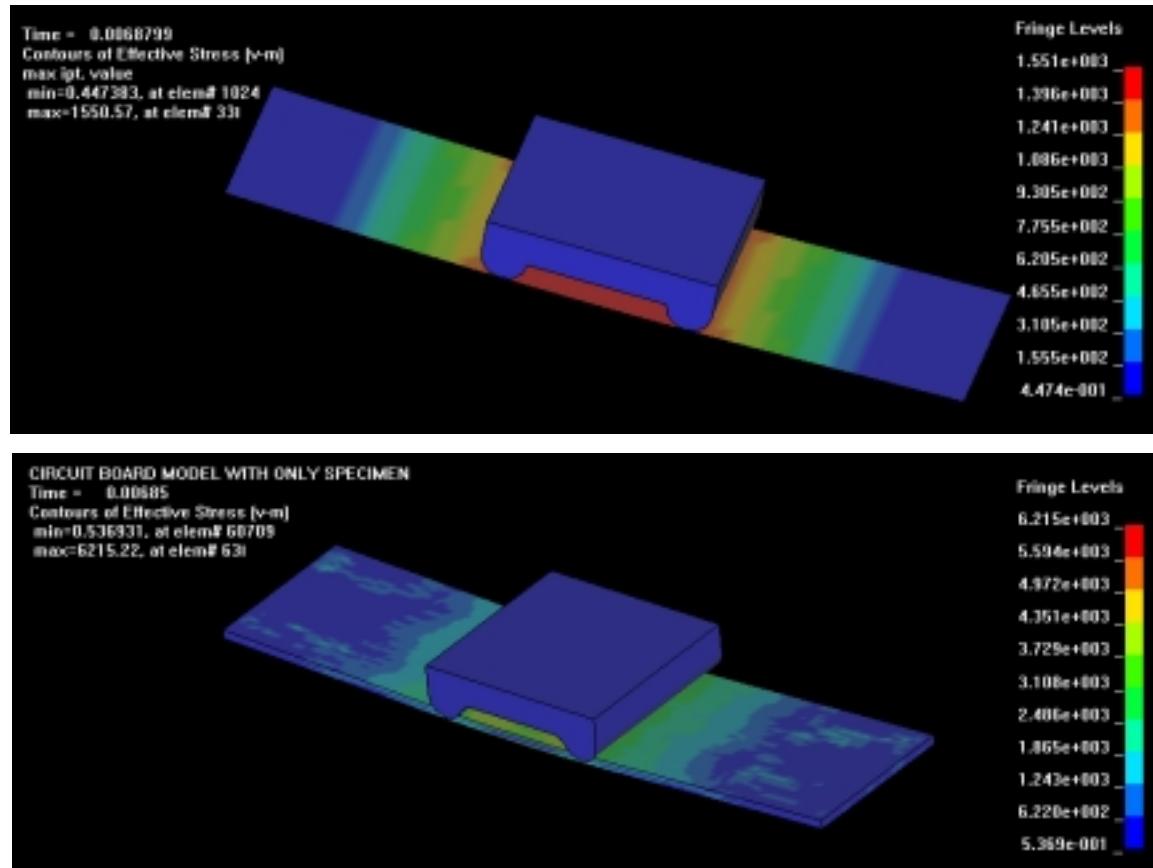
```
*DEFINE_CURVE
 3      0    1.000    1.000    0.000    0.000    Card 1
        0.0      0.0
1.95320000000000E-05   -0.0020231    Card 2
```

```
*LOAD_SEGMENT
 3    0.640    0.000    1543    1544    1920    1935
```



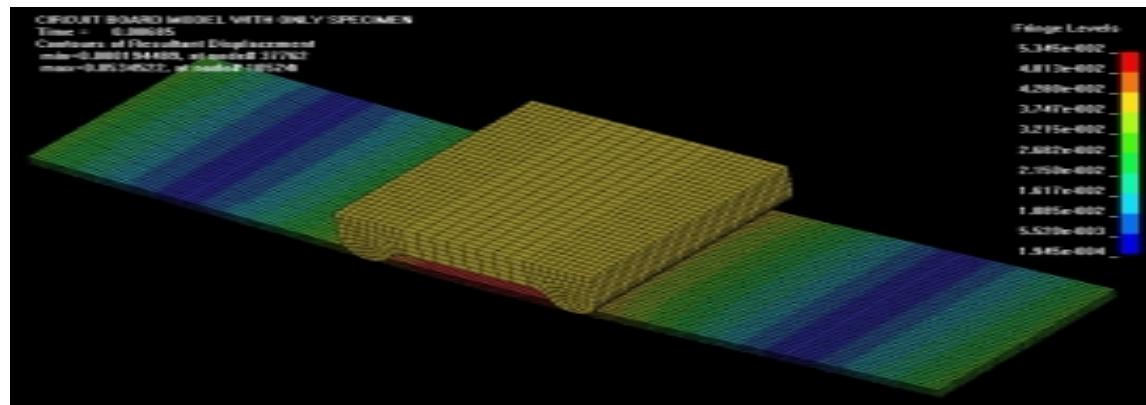
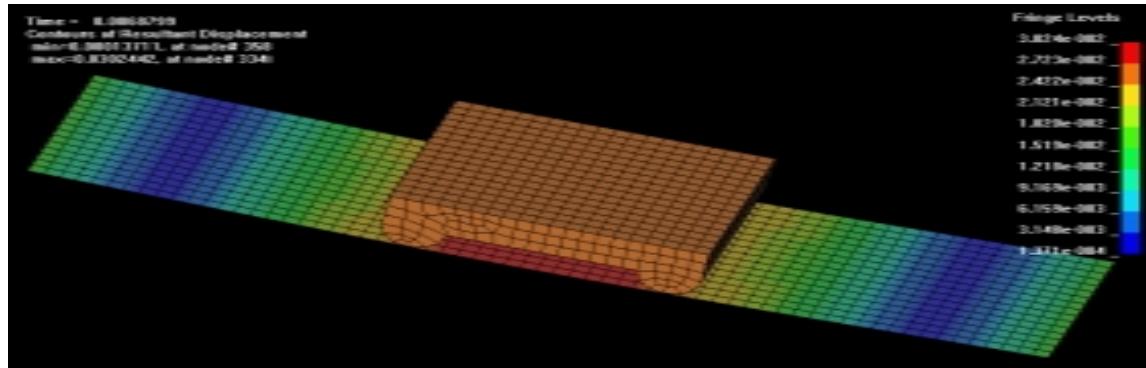
Results

- Vonmises Stress comparison at 6.8 milli seconds



Results

- Displacement comparison at 6.8 milli seconds

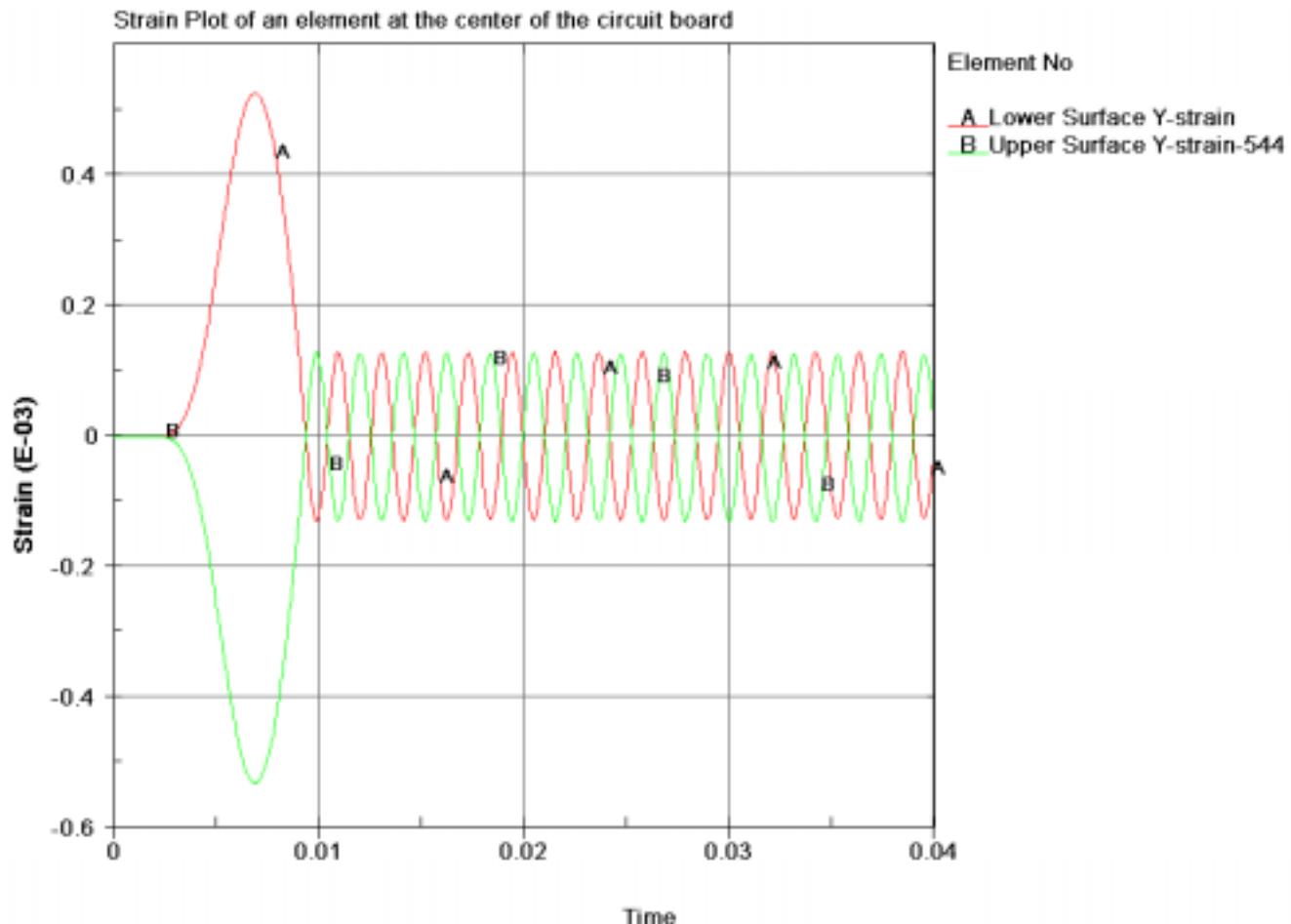


Results

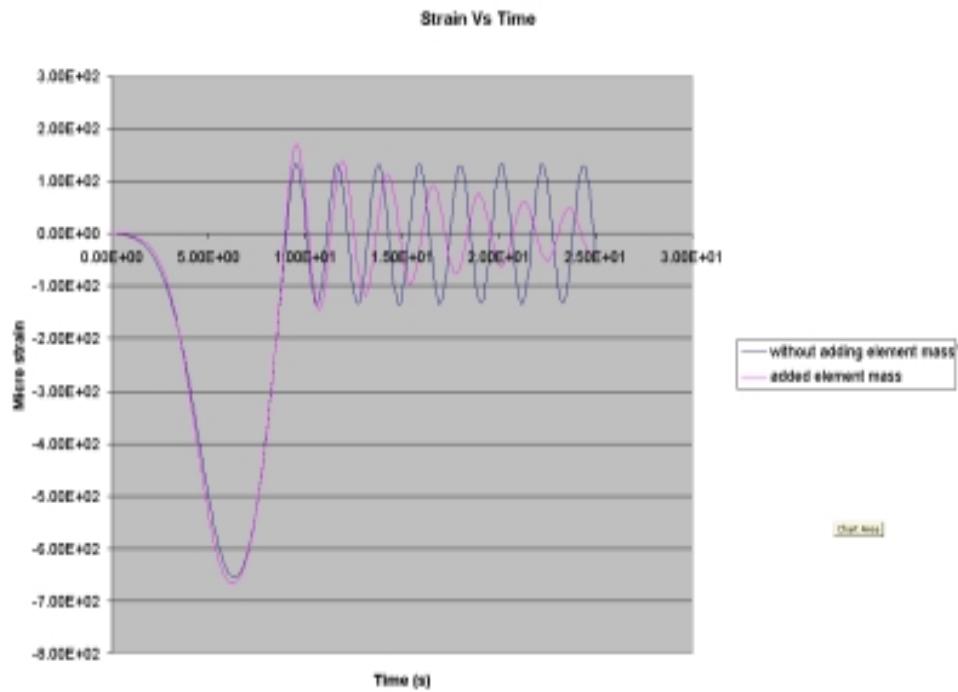
| Time (Millisecs) | Von-mises stress psi | | Resultant Displacement (Inches) | | Upper surface Effective Strain | |
|---------------------|-------------------------|----------|------------------------------------|----------|-----------------------------------|----------|
| | ARL | Our's | ARL | Our's | ARL | Ours |
| 5 | 1.172e+3 | 7.469e+2 | 1.866e-2 | 1.44e-2 | 1.31e-3 | 2.266e-4 |
| 5.4 | 2.13e+3 | 1.001e+3 | 2.651e-2 | 1.93e-2 | 1.433e-3 | 3.02e-4 |
| 5.6 | 2.734e+3 | 1.124e+3 | 3.077e-2 | 2.167e-2 | 1.546e-3 | 3.386e-4 |
| 6 | 4.004e+3 | 1.339e+3 | 3.924e-2 | 2.588e-2 | 1.883e-3 | 4.027e-4 |
| 6.8 | 6.148e+3 | 1.549e+3 | 5.284e-2 | 3.019e-2 | 2.533e-3 | 4.663e-4 |
| 7 | 6.51e+3 | 1.547e+3 | 5.524e-2 | 3.02e-2 | 2.681e-3 | 4.659e-4 |

Results

Shell element model

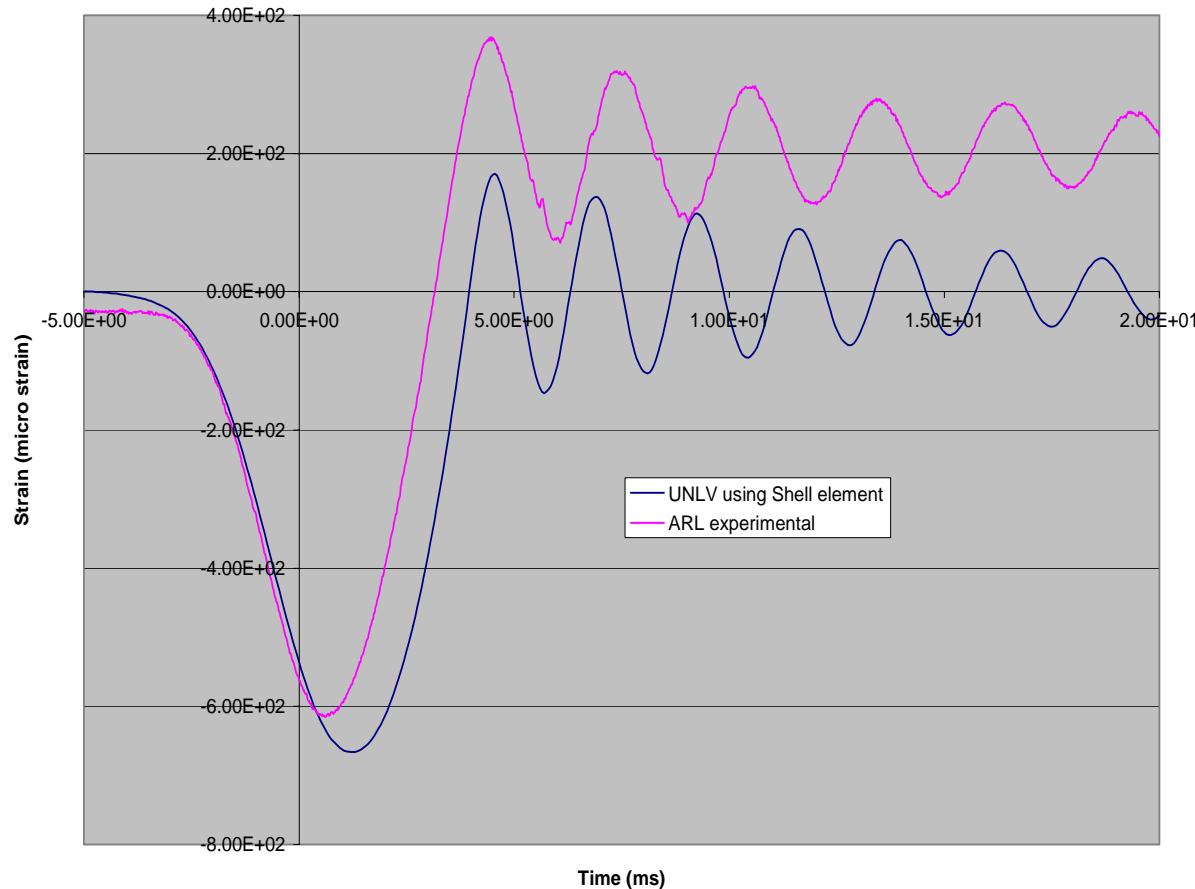


Comparison of Strain plot



Strain plot for an element at the center of the plate with mass added to the row of nodes to incorporate the mass of strain gage and wires attached to the circuit board and without mass.

Comparison of shell element model with ARL experimental results



Future Work

- Once the variation in the results is minimized, we have to start the optimization of the Finite Element Modeling Methodology.
- Reduce computational time associated with Simulation.
- Explore the nature of the problem to determine the most suitable optimization algorithm.
- Implement an algorithm to combine expert system techniques, in order to produce a more accurate finite element model that can reduce dependence on experimental data.

Questions ?